

Dissolution Profiles of GLUCOPHAGE XR (prior art), v. Example 1A
Condition: USP Type II, PBS pH = 7.0

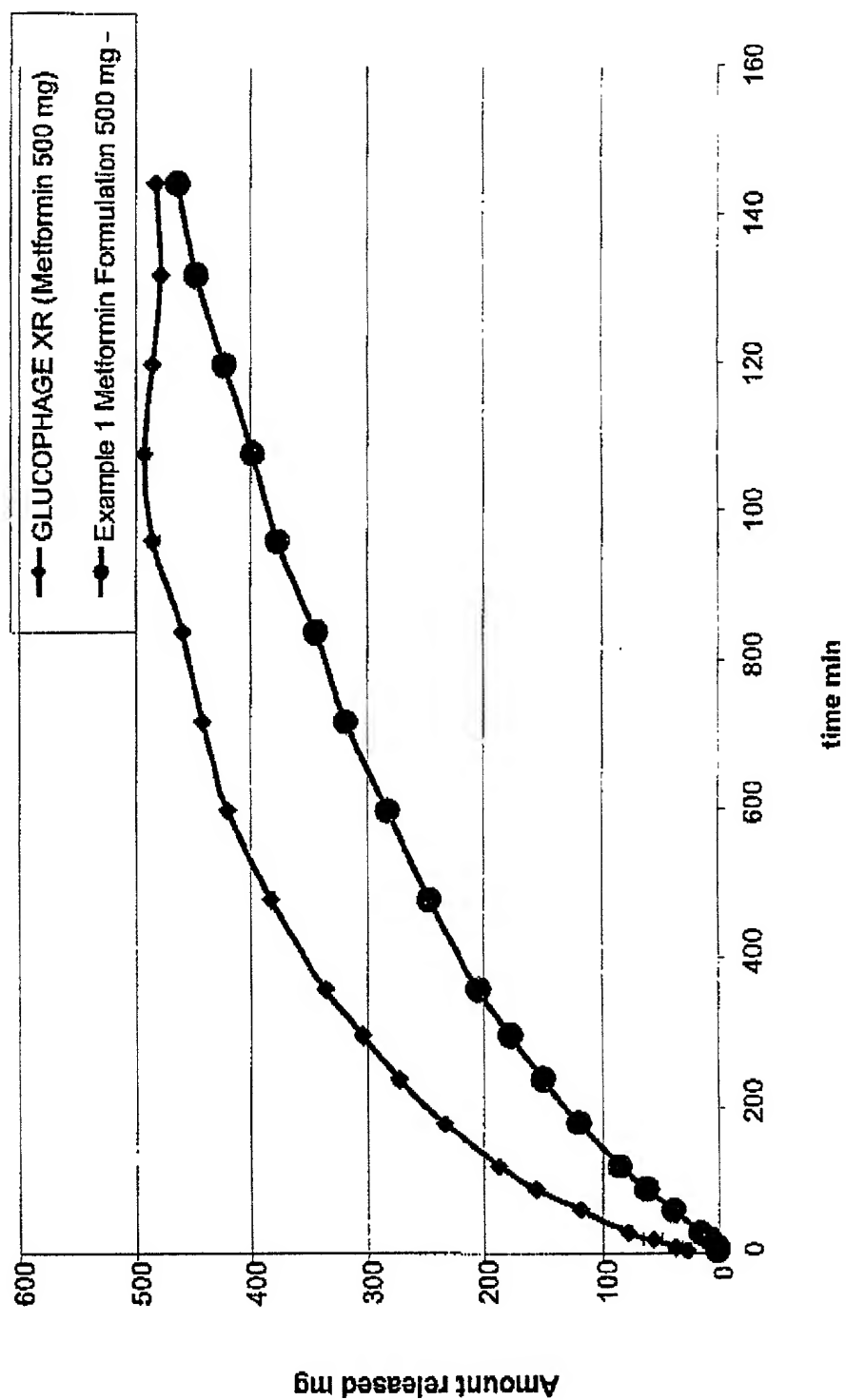
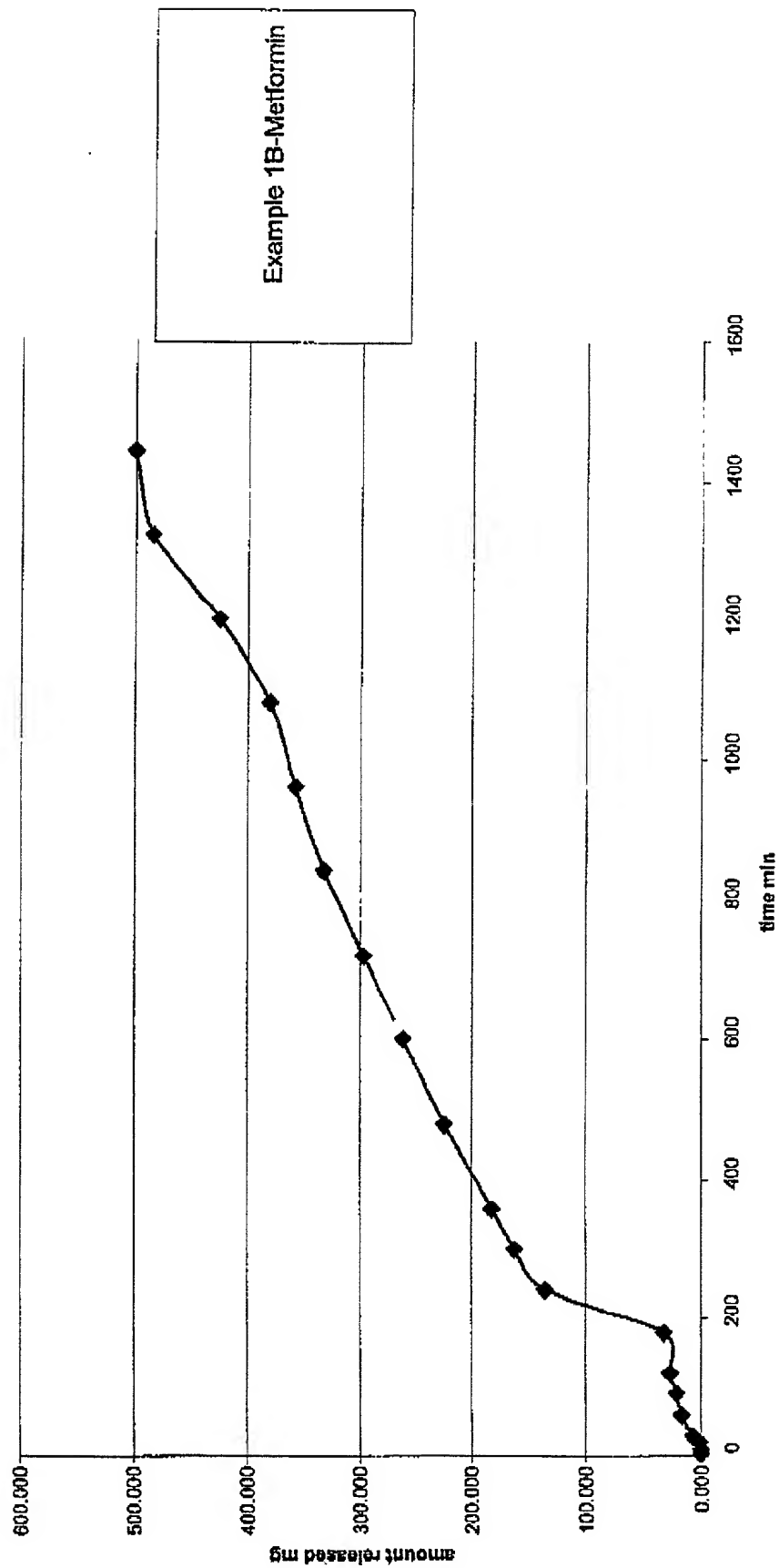


Figure 1

Dissolution Profile Metformin 500 mg (Delayed Release) Example 1B



Example 1B-Metformin

Figure 2

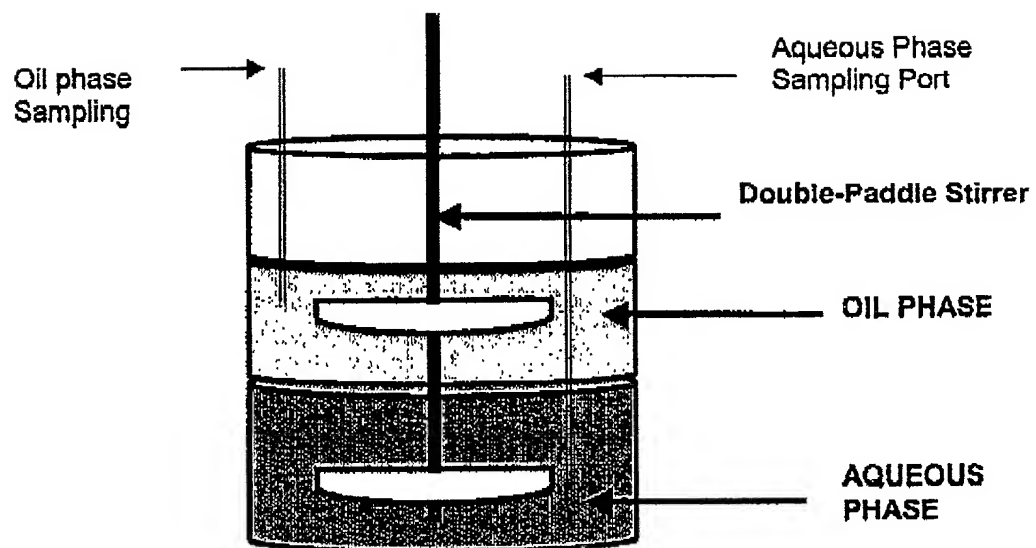
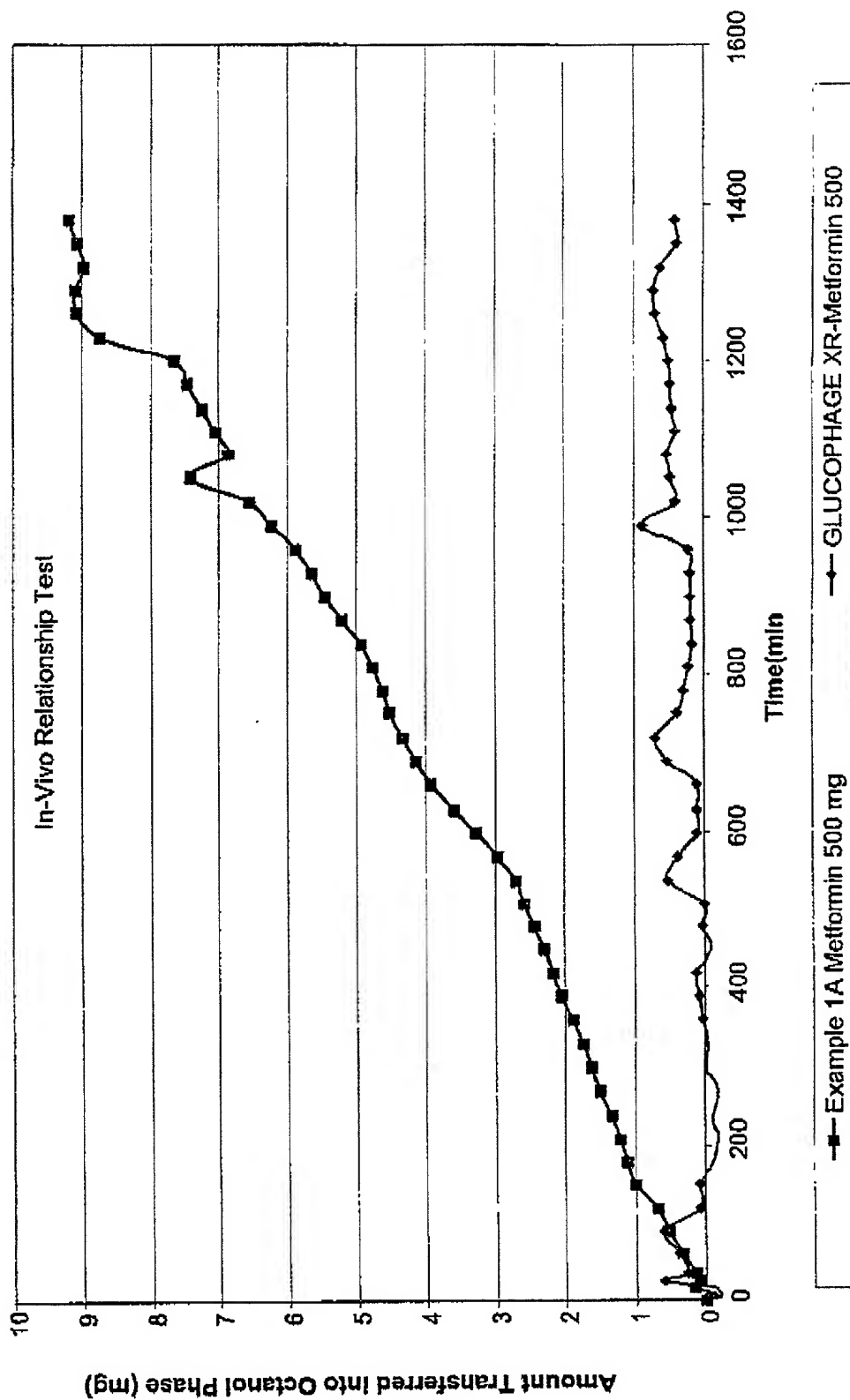


Figure 3

Figure 4



Comparative Metformin Profile In Healthy Human Subjects

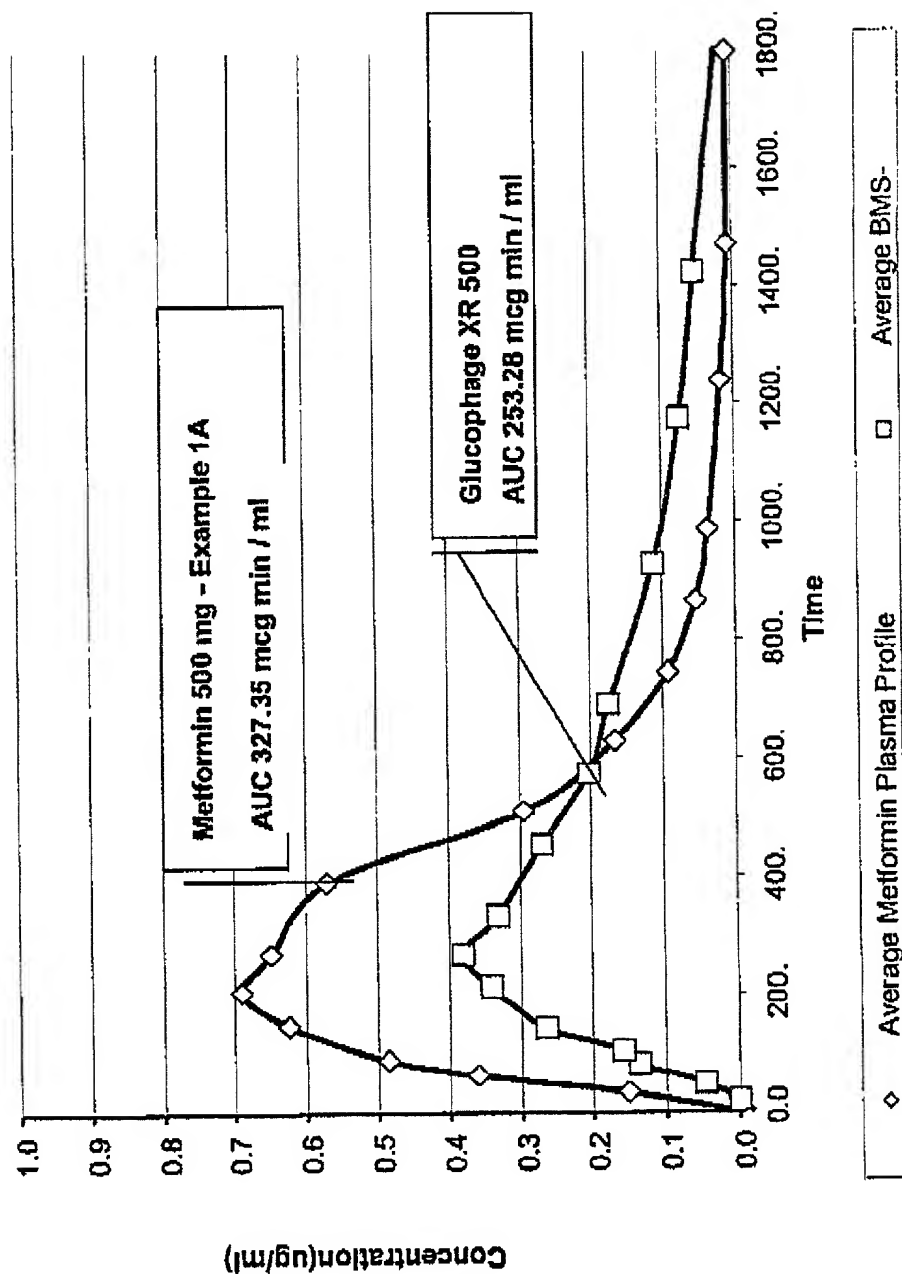


Figure 5

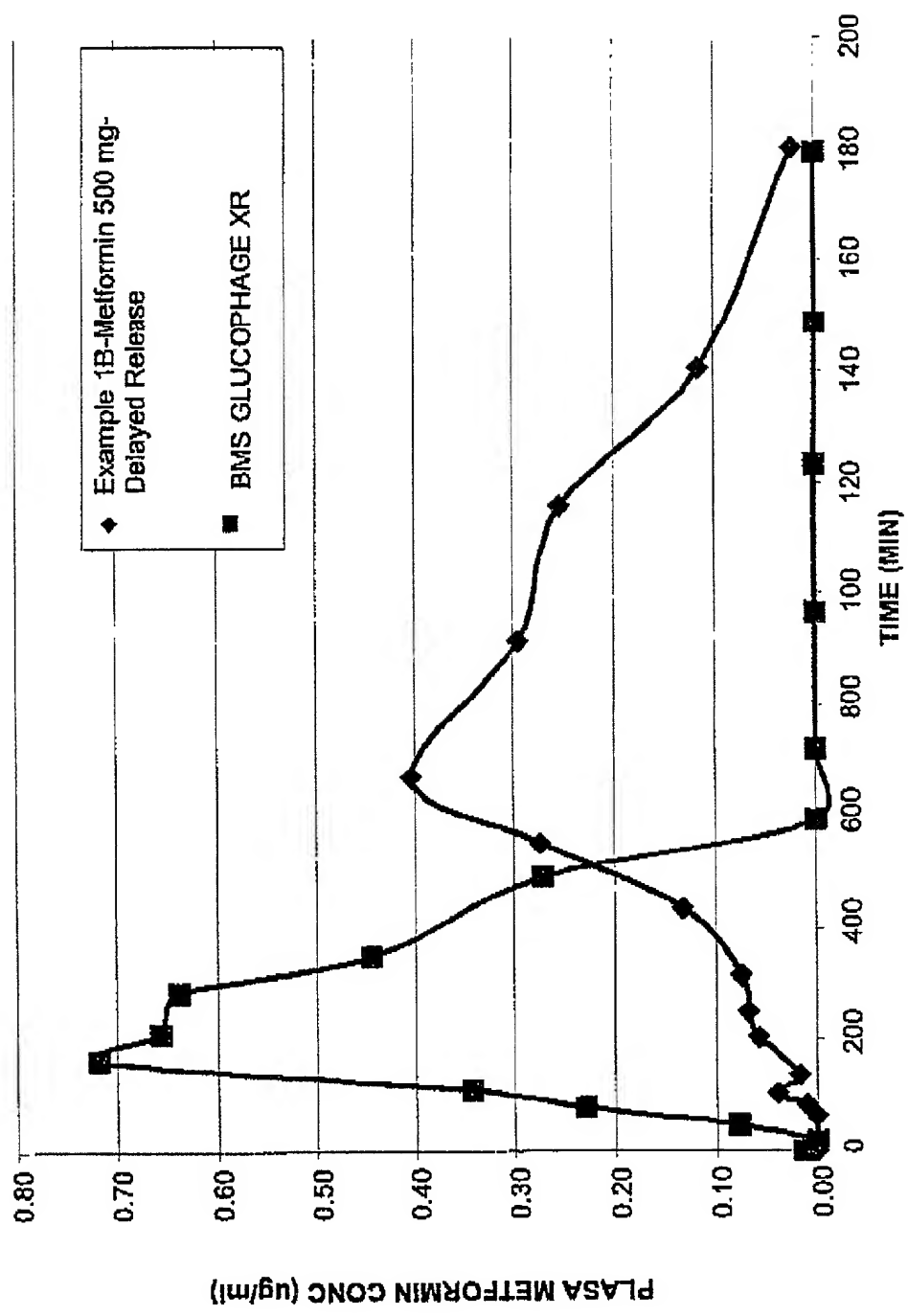


Figure 6